

Garant

Indexable insert for turning TCMT 110208, for finish machining, Grade: HB7140-2

**Order data**

Order number	260954 HB7140-2
GTIN	4067263329626
Item class	21G

Technical description

Tool material	Carbide
Finishing/roughing assignment	Finishing
Cutting conditions	heavily interrupted
Cutting speed v_c main application	70 - 230 m/min
Main application	M
Cutting depth a_p	0.2 - 1.5 mm
ISO code indexable insert	TCMT 110208
Feed f	0.1 - 0.3 mm/rev.
Grade	HB7140-2
Coating	coated
Corner radius	0.8 mm

Chip breaker	VS
Number of changes/inserts	3
Type of product	Indexable insert for turning